

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: WH 102 4x4
Colorway: Colorway 1

Stitches: 27130
Colors: 5
Height: 97.5 mm
Width: 81.7 mm
Zoom: 1:1



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Machine: Tajima
Color changes: 12
Stops: 13
Trims: 33
Left: 40.9 mm
Right: 40.9 mm
Up: 48.8 mm
Down: 48.8 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 12.1 mm
Min Stitch: 0.2 mm
Max Jump: 7.1 mm
Total Bobbin: 36.66m

Stop Sequence:					
#	N#	St.	Description	Code	Brand
1.	1	■ 7366	Amber Black	1007	Madeira Classic 40
2.	5	□ 2793	Natural White	1004	Madeira Classic 40
3.	2	■ 2332		1334	Madeira Classic 40
4.	4	■ 649		1319	Madeira Classic 40
5.	1	■ 2977	Amber Black	1007	Madeira Classic 40
6.	5	□ 1515	Natural White	1004	Madeira Classic 40
7.	3	■ 116		1146	Madeira Classic 40
8.	5	□ 2479	Natural White	1004	Madeira Classic 40
9.	2	■ 823		1334	Madeira Classic 40
10.	4	■ 508		1319	Madeira Classic 40
11.	1	■ 2733	Amber Black	1007	Madeira Classic 40
12.	5	□ 466	Natural White	1004	Madeira Classic 40
13.	1	■ 2371	Amber Black	1007	Madeira Classic 40

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Design: WH 102 7x7
Colorway: Colorway 1

Stitches: 55756
Colors: 5
Height: 176.8 mm
Width: 148.1 mm
Zoom: 0.82



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Machine: Tajima
Color changes: 12
Stops: 13
Trims: 57
Left: 74.1 mm
Right: 74.1 mm
Up: 88.4 mm
Down: 88.4 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max Jump: 7.1 mm
Total Bobbin: 98.07m

Stop Sequence:					
#	N#	St.	Description	Code	Brand
1.	1	■	15167 Emerald Black	1000	Madeira Classic 40
2.	5	□	4817 Natural White	1004	Madeira Classic 40
3.	2	■	5747	1334	Madeira Classic 40
4.	4	■	1037	1319	Madeira Classic 40
5.	1	■	5599 Emerald Black	1000	Madeira Classic 40
6.	5	□	2604 Natural White	1004	Madeira Classic 40
7.	3	■	182	1146	Madeira Classic 40
8.	5	□	5670 Natural White	1004	Madeira Classic 40
9.	2	■	2298	1334	Madeira Classic 40
10.	4	■	772	1319	Madeira Classic 40
11.	1	■	5766 Emerald Black	1000	Madeira Classic 40
12.	5	□	819 Natural White	1004	Madeira Classic 40
13.	1	■	5276 Emerald Black	1000	Madeira Classic 40

Production Worksheet

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Design: WH 102 10x10
Colorway: Colorway 1

Stitches: 87366
Colors: 5
Height: 248.4 mm
Width: 208.1 mm
Zoom: 0.59



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Machine: Tajima
Color changes: 12
Stops: 13
Trims: 59
Left: 104.1 mm
Right: 104.1 mm
Up: 124.2 mm
Down: 124.2 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max Jump: 7.0 mm
Total Bobbin: 181.01m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	■	23986 Emerald Black	1000	Madeira Classic 40
2.	5	□	6655 Natural White	1004	Madeira Classic 40
3.	2	■	9971	1334	Madeira Classic 40
4.	4	■	1372	1319	Madeira Classic 40
5.	1	■	8394 Emerald Black	1000	Madeira Classic 40
6.	5	□	3631 Natural White	1004	Madeira Classic 40
7.	3	■	240	1146	Madeira Classic 40
8.	5	□	9609 Natural White	1004	Madeira Classic 40
9.	2	■	4233	1334	Madeira Classic 40
10.	4	■	992	1319	Madeira Classic 40
11.	1	■	8494 Emerald Black	1000	Madeira Classic 40
12.	5	□	1076 Natural White	1004	Madeira Classic 40
13.	1	■	8711 Emerald Black	1000	Madeira Classic 40