

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **FD 23 4X4**

Title: **FD 23 - 4X4**

Stitches: 14,059  
 Height: 97.3 mm  
 Width: 97.2 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 16  
 Appliqués: 0  
 Left: 48.6 mm  
 Right: 48.6 mm  
 Up: 48.7 mm  
 Down: 48.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 9453.2 mm<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 61.88m  
 Total bobbin: 19.59m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,456	1830	China Blue	Madeira PolyNeon 40
2.	4		1,751	376		Madeira FS - Super Twist
3.	6		282	Madeira 1005	White	Madeira
4.	1		3,664	7848		Madeira Frosted Matt 40
5.	2		45	386		Madeira FS - Super Twist
6.	6		16	Madeira 1005	White	Madeira
7.	5		5,843	Madeira1000	Black	Madeira

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **FD 23 5x5**

Title: **FD 23 - 4X4**

Stitches: 18,912  
Height: 125.5 mm  
Width: 125.1 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.82



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 18  
Appliqués: 0  
Left: 62.6 mm  
Right: 62.6 mm  
Up: 62.7 mm  
Down: 62.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 15700.8 mm<sup>2</sup>  
Max stitch: 11.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 88.07m  
Total bobbin: 29.36m

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3,550	1830	China Blue	Madeira PolyNeon 40
2.	4		2,540	376		Madeira FS - Super Twist
3.	6		389	Madeira 1005	White	Madeira
4.	1		5,209	7848		Madeira Frosted Matt 40
5.	2		52	386		Madeira FS - Super Twist
6.	6		15	Madeira 1005	White	Madeira
7.	5		7,155	Madeira1000	Black	Madeira



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **FD 23 10x10**

Title: **FD 23 - 4X4**

Stitches: 46,895  
Height: 246.6 mm  
Width: 246.2 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.41



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 19  
Appliqués: 0  
Left: 123.1 mm  
Right: 123.1 mm  
Up: 123.3 mm  
Down: 123.3 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 60708.8 mm<sup>2</sup>  
Max stitch: 9.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.2 mm  
Total thread: 249.89m  
Total bobbin: 92.09m

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		10,212	1830	China Blue	Madeira PolyNeon 40
2.	4		7,615	376		Madeira FS - Super Twist
3.	6		1,000	Madeira 1005	White	Madeira
4.	1		15,290	7848		Madeira Frosted Matt 40
5.	2		100	386		Madeira FS - Super Twist
6.	6		25	Madeira 1005	White	Madeira
7.	5		12,651	Madeira1000	Black	Madeira

