

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 39 4x4
Colorway: Colorway 1

Stitches: 32569
Colors: 7
Height: 81.7 mm
Width: 96.4 mm
Zoom: 1:1



Machine: Tajima
Color changes: 16
Stops: 17
Trims: 88
Left: 48.2 mm
Right: 48.2 mm
Up: 40.8 mm
Down: 40.8 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 11.5 mm
Min Stitch: 0.2 mm
Max Jump: 7.2 mm
Total Bobbin: 39.42m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	■ 1153		1146	Madeira Classic 40
2.	6	■ 3531		3875	Madeira Burmilana
3.	3	■ 4271		1631	Madeira PolyNeon 40
4.	7	■ 702		1910	Madeira PolyNeon 40
5.	6	■ 166		3875	Madeira Burmilana
6.	1	■ 1188		1146	Madeira Classic 40
7.	2	■ 779		1037	Madeira Classic 40
8.	3	■ 1179		1631	Madeira PolyNeon 40
9.	5	■ 8191	Black	14	Default
10.	1	■ 1369		1146	Madeira Classic 40
11.	2	■ 253		1037	Madeira Classic 40
12.	4	□ 1285	White	13	Default
13.	6	■ 343		3875	Madeira Burmilana
14.	5	■ 1686	Black	14	Default
15.	1	■ 1840		1146	Madeira Classic 40
16.	4	□ 2233	White	13	Default
17.	5	■ 2398	Black	14	Default

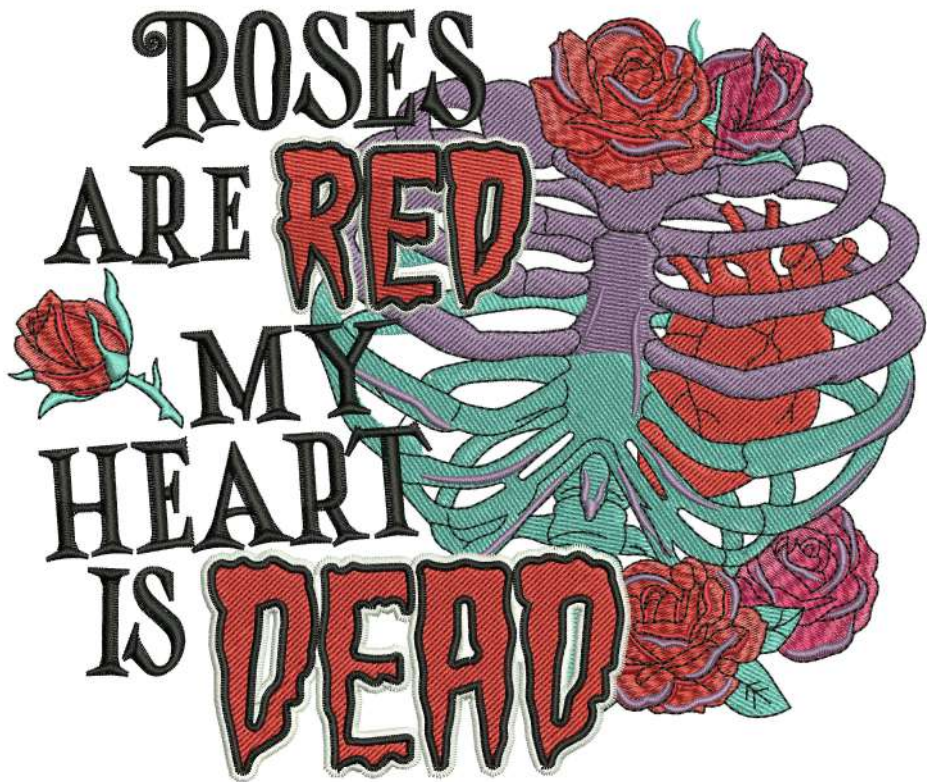
Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 39 5x7
Colorway: Colorway 1

Stitches: 52937
Colors: 7
Height: 125.7 mm
Width: 148.7 mm
Zoom: 0.82



Machine: Tajima
Color changes: 16
Stops: 17
Trims: 94
Left: 74.4 mm
Right: 74.4 mm
Up: 62.9 mm
Down: 62.9 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 11.6 mm
Min Stitch: 0.3 mm
Max Jump: 7.3 mm
Total Bobbin: 79.95m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	2084		1146	Madeira Classic 40
2.	6	6359		3875	Madeira Burmilana
3.	3	7423		1631	Madeira PolyNeon 40
4.	7	1468		1910	Madeira PolyNeon 40
5.	6	301		3875	Madeira Burmilana
6.	1	2483		1146	Madeira Classic 40
7.	2	1111		1037	Madeira Classic 40
8.	3	1644		1631	Madeira PolyNeon 40
9.	5	11644	Black	14	Default
10.	1	2589		1146	Madeira Classic 40
11.	2	380		1037	Madeira Classic 40
12.	4	1976	White	13	Default
13.	6	506		3875	Madeira Burmilana
14.	5	2499	Black	14	Default
15.	1	3422		1146	Madeira Classic 40
16.	4	3348	White	13	Default
17.	5	3698	Black	14	Default

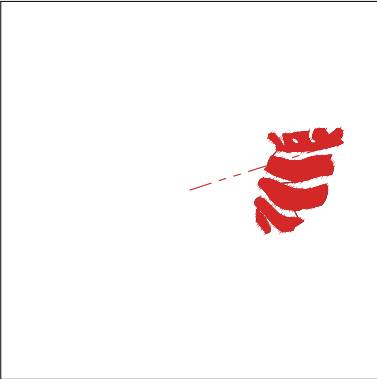
Color Film

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 39 5x7
Colorway: Colorway 1

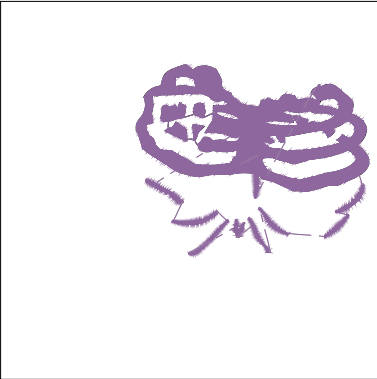
Stitches: 52937
Colors: 7
Height: 125.7 mm
Width: 148.7 mm
Zoom: 0.32



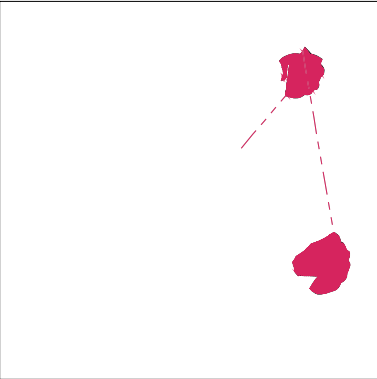
#: 1
Color:
Code: 1146
Brand: Madeira Classic 40
Stitches: 2084
Thread Used: 10.64m



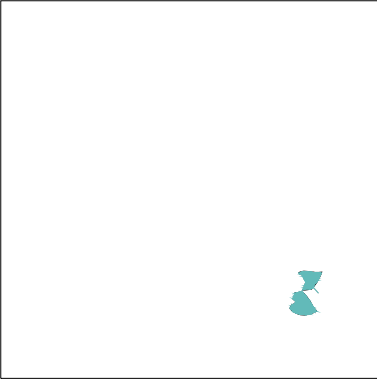
#: 2
Color:
Code: 3875
Brand: Madeira Burmilana
Stitches: 6359
Thread Used: 33.29m



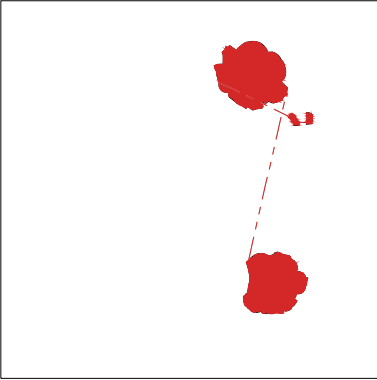
#: 3
Color:
Code: 1631
Brand: Madeira PolyNeon 40
Stitches: 7423
Thread Used: 35.90m



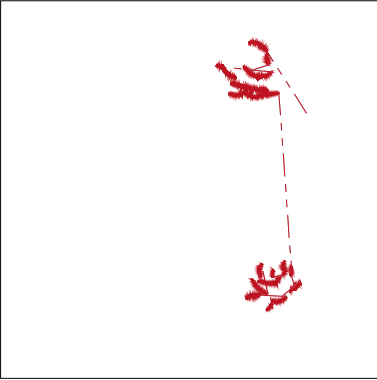
#: 4
Color:
Code: 1910
Brand: Madeira PolyNeon 40
Stitches: 1468
Thread Used: 7.48m



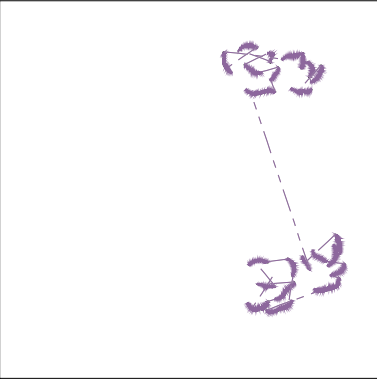
#: 5
Color:
Code: 3875
Brand: Madeira Burmilana
Stitches: 301
Thread Used: 1.53m



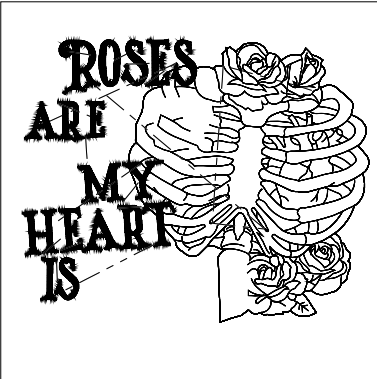
#: 6
Color:
Code: 1146
Brand: Madeira Classic 40
Stitches: 2483
Thread Used: 13.02m



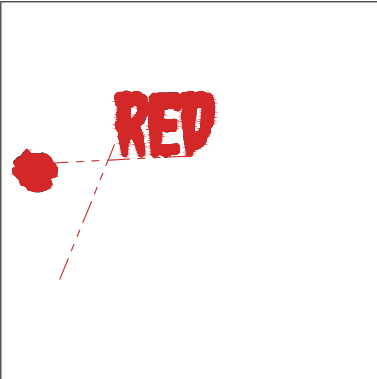
#: 7
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 1111
Thread Used: 4.00m



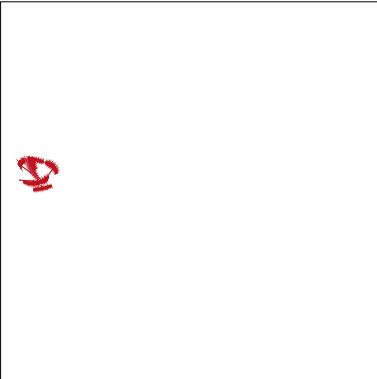
#: 8
Color:
Code: 1631
Brand: Madeira PolyNeon 40
Stitches: 1644
Thread Used: 5.77m



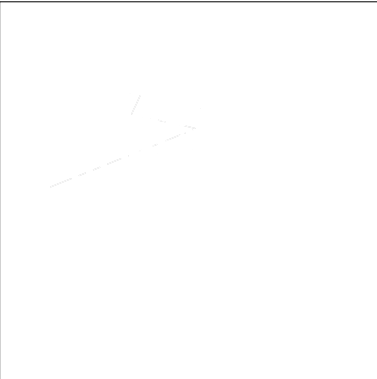
#: 9
Color: Black
Code: 14
Brand: Default
Stitches: 11644
Thread Used: 48.48m



#: 10
Color:
Code: 1146
Brand: Madeira Classic 40
Stitches: 2589
Thread Used: 13.46m



#: 11
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 380
Thread Used: 1.32m



#: 12
Color: White
Code: 13
Brand: Default
Stitches: 1976
Thread Used: 7.52m

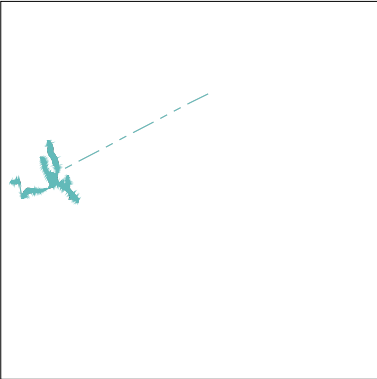
Color Film

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 39 5x7
Colorway: Colorway 1

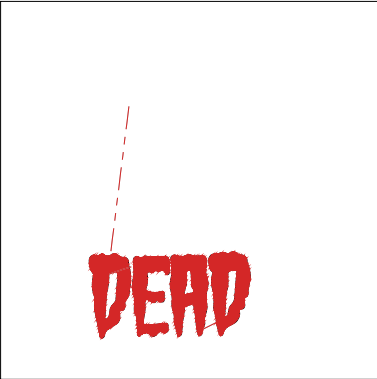
Stitches: 52937
Colors: 7
Height: 125.7 mm
Width: 148.7 mm
Zoom: 0.32



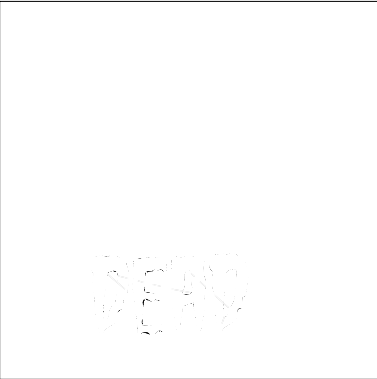
#: 13
Color:
Code: 3875
Brand: Madeira Burmilana
Stitches: 506
Thread Used: 2.08m



#: 14
Color: Black
Code: 14
Brand: Default
Stitches: 2499
Thread Used: 9.40m



#: 15
Color:
Code: 1146
Brand: Madeira Classic 40
Stitches: 3422
Thread Used: 18.44m



#: 16
Color: White
Code: 13
Brand: Default
Stitches: 3348
Thread Used: 14.40m



#: 17
Color: Black
Code: 14
Brand: Default
Stitches: 3698
Thread Used: 14.07m

	Machine:	Tajima	Left:	74.4 mm
	Color changes:	16	Right:	74.4 mm
	Stops:	17	Up:	62.9 mm
	Trims:	94	Down:	62.9 mm
	Max Stitch:	11.6 mm	EndX:	0.0 mm
	Min Stitch:	0.3 mm	EndY:	0.0 mm
	Max Jump:	7.3 mm	Total Bobbin:	79.95m

Colorway			Colorway 1
Background			
Stop	Color	Stitches	
1	1	2084	1146 Madeira Classic 40
2	6	6359	3875 Madeira Burmilana
3	3	7423	1631 Madeira PolyNeon 40
4	7	1468	1910 Madeira PolyNeon 40
5	6	301	3875 Madeira Burmilana
6	1	2483	1146 Madeira Classic 40
7	2	1111	1037 Madeira Classic 40
8	3	1644	1631 Madeira PolyNeon 40
9	5	11644	14 Black Default
10	1	2589	1146 Madeira Classic 40
11	2	380	1037 Madeira Classic 40
12	4	1976	13 White Default
13	6	506	3875 Madeira Burmilana
14	5	2499	14 Black Default



Machine: Tajima
Color changes: 16
Stops: 17
Trims: 98
Left: 123.7 mm
Right: 123.7 mm
Up: 104.2 mm
Down: 104.2 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 8.9 mm
Min Stitch: 0.2 mm
Max Jump: 7.3 mm
Total Bobbin: 194.82m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	4526		1146	Madeira Classic 40
2.	6	13764		3875	Madeira Burmilana
3.	3	15372		1631	Madeira PolyNeon 40
4.	7	3633		1910	Madeira PolyNeon 40
5.	6	659		3875	Madeira Burmilana
6.	1	6243		1146	Madeira Classic 40
7.	2	1729		1037	Madeira Classic 40
8.	3	2454		1631	Madeira PolyNeon 40
9.	5	18532	Black	14	Default
10.	1	5838		1146	Madeira Classic 40
11.	2	586		1037	Madeira Classic 40
12.	4	3260	White	13	Default
13.	6	799		3875	Madeira Burmilana
14.	5	4022	Black	14	Default
15.	1	7600		1146	Madeira Classic 40
16.	4	5399	White	13	Default
17.	5	5812	Black	14	Default