

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 43 4x4
Colorway: Colorway 1

Stitches: 11528
Colors: 7
Height: 97.3 mm
Width: 84.8 mm
Zoom: 1:1



Happy Valentine's Day



Machine: Tajima
Color changes: 11
Stops: 12
Trims: 48
Fabric: Pure Cotton
Required Stabilizer: Topping:
Backing: Tear Away x 2
Left: 42.4 mm
Right: 42.4 mm
Up: 48.7 mm
Down: 48.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 10.5 mm
Min Stitch: 0.2 mm
Max Jump: 6.9 mm
Total Bobbin: 16.45m

Stop Sequence:						
#	N#	St.	Description	Code	Brand	
1.	4	■ 2656		4	Wilcom	
2.	2	■ 1349		1037	Madeira Classic 40	
3.	5	■ 2798		1255	Madeira Classic 40	
4.	6	■ 1564		1973	Madeira PolyNeon 40	
5.	7	□ 1129	White	15	Wilcom	
6.	6	■ 118		1973	Madeira PolyNeon 40	
7.	4	■ 149		4	Wilcom	
8.	2	■ 715		1037	Madeira Classic 40	
9.	7	□ 32	White	15	Wilcom	
10.	1	■ 469		1665	Madeira PolyNeon 40	
11.	3	■ 209		1911	Madeira PolyNeon 40	
12.	4	■ 338		4	Wilcom	

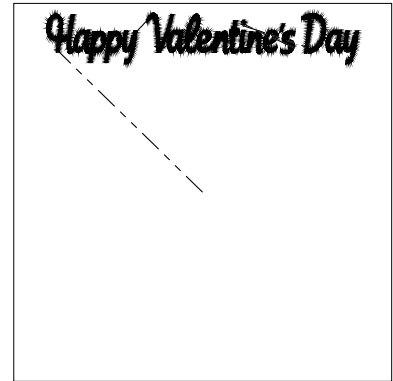
Color Film

Wilcom EmbroideryStudio – Level 3 Advanced

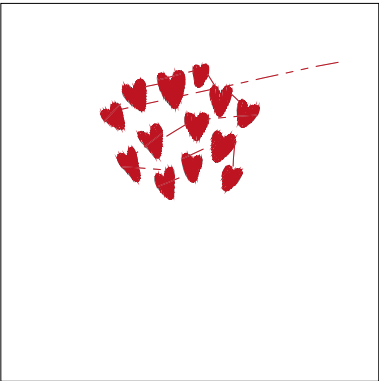


Design: VL 43 4x4
Colorway: Colorway 1

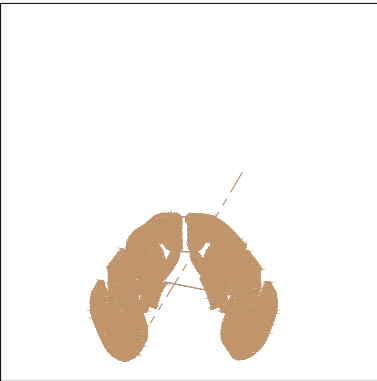
Stitches: 11528
Colors: 7
Height: 97.3 mm
Width: 84.8 mm
Zoom: 0.49



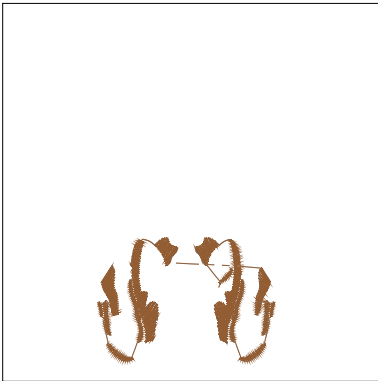
#: 1
Color:
Code: 4
Brand: Wilcom
Stitches: 2656
Thread Used: 9.21m



#: 2
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 1349
Thread Used: 6.37m



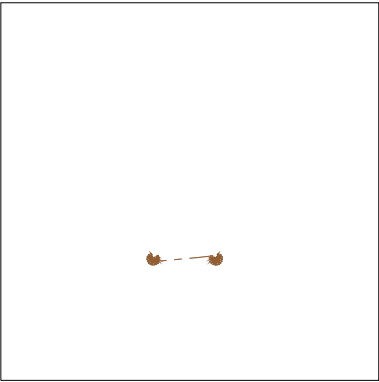
#: 3
Color:
Code: 1255
Brand: Madeira Classic 40
Stitches: 2798
Thread Used: 15.04m



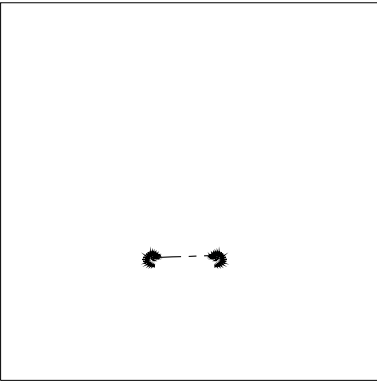
#: 4
Color:
Code: 1973
Brand: Madeira PolyNeon 40
Stitches: 1564
Thread Used: 6.26m



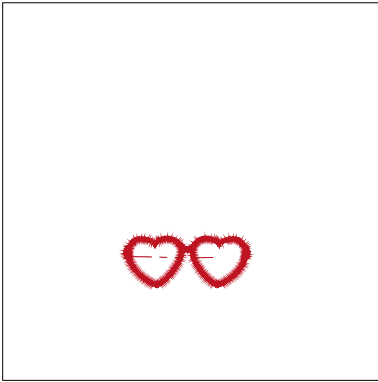
#: 5
Color: White
Code: 15
Brand: Wilcom
Stitches: 1129
Thread Used: 5.92m



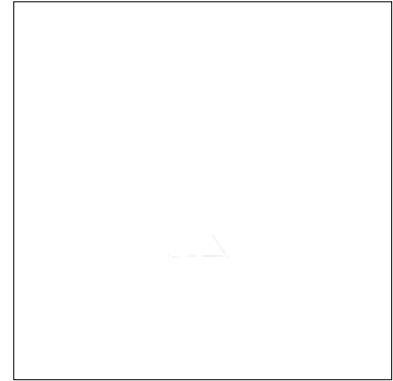
#: 6
Color:
Code: 1973
Brand: Madeira PolyNeon 40
Stitches: 118
Thread Used: 0.39m



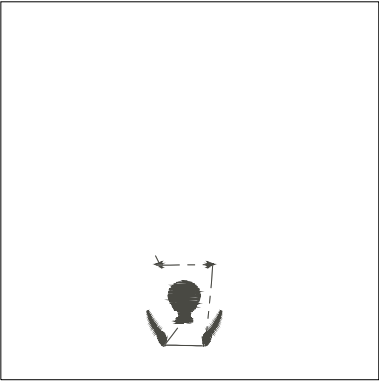
#: 7
Color:
Code: 4
Brand: Wilcom
Stitches: 149
Thread Used: 0.51m



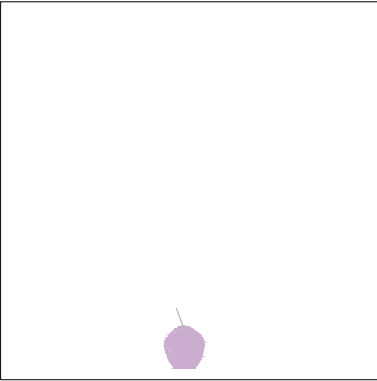
#: 8
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 715
Thread Used: 2.78m



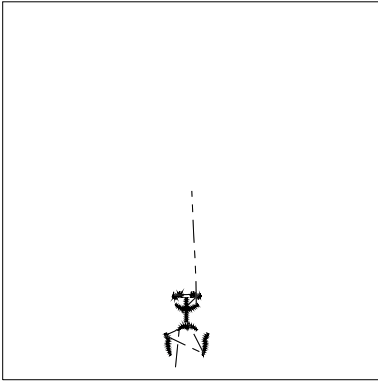
#: 9
Color: White
Code: 15
Brand: Wilcom
Stitches: 32
Thread Used: 0.10m



#: 10
Color:
Code: 1665
Brand: Madeira PolyNeon 40
Stitches: 469
Thread Used: 1.98m

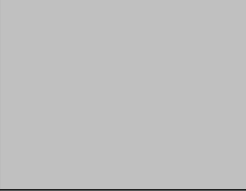


#: 11
Color:
Code: 1911
Brand: Madeira PolyNeon 40
Stitches: 209
Thread Used: 1.18m



#: 12
Color:
Code: 4
Brand: Wilcom
Stitches: 338
Thread Used: 1.07m

	Machine: Tajima Color changes: 11 Stops: 12 Trims: 48 Max Stitch: 10.5 mm Min Stitch: 0.2 mm Max Jump: 6.9 mm Fabric: Pure Cotton Required Stabilizer: Topping: Backing: Tear Away x 2	Left: 42.4 mm Right: 42.4 mm Up: 48.7 mm Down: 48.7 mm EndX: 0.0 mm EndY: 0.0 mm Total Bobbin: 16.45m
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Colorway			Colorway 1
Background			
Stop	Color	Stitches	
1	4	2656	4 Wilcom
2	2	1349	1037 Madeira Classic 40
3	5	2798	1255 Madeira Classic 40
4	6	1564	1973 Madeira PolyNeon 40
5	7	1129	15 White Wilcom
6	6	118	1973 Madeira PolyNeon 40
7	4	149	4 Wilcom
8	2	715	1037 Madeira Classic 40
9	7	32	15 White Wilcom
10	1	469	1665 Madeira PolyNeon 40
11	3	209	1911 Madeira PolyNeon 40
12	4	338	4 Wilcom

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: VL 43 5x7
Colorway: Colorway 1

Stitches: 18733
Colors: 7
Height: 143.4 mm
Width: 125.5 mm
Zoom: 0.98



Happy Valentine's Day



Machine: Tajima
Color changes: 11
Stops: 12
Trims: 50
Fabric: Pure Cotton
Required Stabilizer: Topping:
Backing: Tear Away x 2
Left: 62.7 mm
Right: 62.7 mm
Up: 71.7 mm
Down: 71.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Max Stitch: 8.0 mm
Min Stitch: 0.2 mm
Max Jump: 6.7 mm
Total Bobbin: 33.52m

Stop Sequence:					
#	N#	St.	Description	Code	Brand
1.	4	■ 3755		4	Wilcom
2.	2	■ 2322		1037	Madeira Classic 40
3.	5	■ 5112		1255	Madeira Classic 40
4.	6	■ 2486		1973	Madeira PolyNeon 40
5.	7	□ 2065	White	15	Wilcom
6.	6	■ 162		1973	Madeira PolyNeon 40
7.	4	■ 216		4	Wilcom
8.	2	■ 1022		1037	Madeira Classic 40
9.	7	□ 36	White	15	Wilcom
10.	1	■ 705		1665	Madeira PolyNeon 40
11.	3	■ 384		1911	Madeira PolyNeon 40
12.	4	■ 466		4	Wilcom

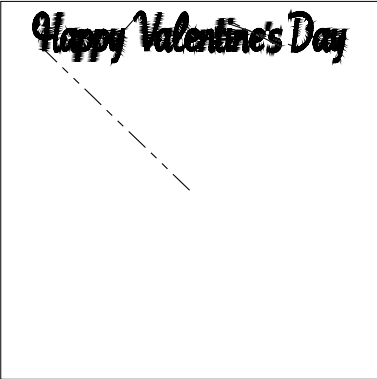
Color Film

Wilcom EmbroideryStudio – Level 3 Advanced

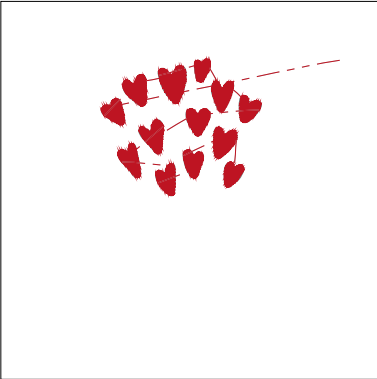


Design: VL 43 5x7
Colorway: Colorway 1

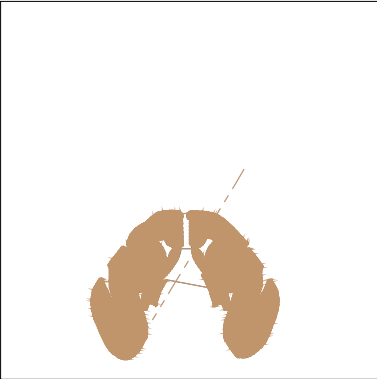
Stitches: 18733
Colors: 7
Height: 143.4 mm
Width: 125.5 mm
Zoom: 0.33



#: 1
Color:
Code: 4
Brand: Wilcom
Stitches: 3755
Thread Used: 15.62m



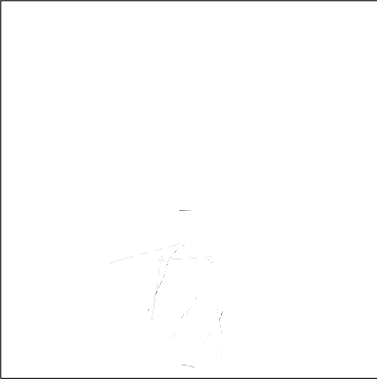
#: 2
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 2322
Thread Used: 12.38m



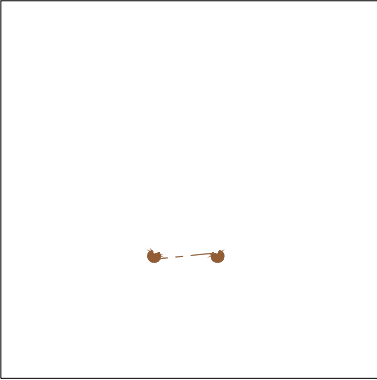
#: 3
Color:
Code: 1255
Brand: Madeira Classic 40
Stitches: 5112
Thread Used: 29.72m



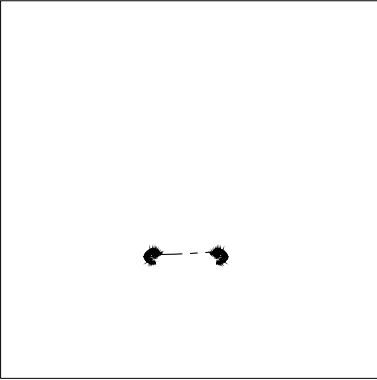
#: 4
Color:
Code: 1973
Brand: Madeira PolyNeon 40
Stitches: 2486
Thread Used: 10.98m



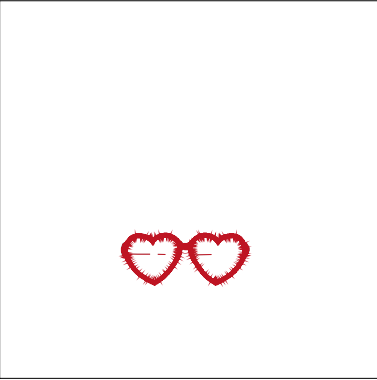
#: 5
Color: White
Code: 15
Brand: Wilcom
Stitches: 2065
Thread Used: 11.73m



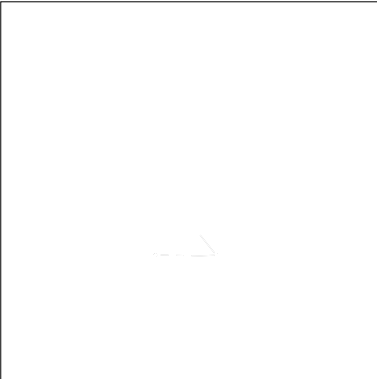
#: 6
Color:
Code: 1973
Brand: Madeira PolyNeon 40
Stitches: 162
Thread Used: 0.61m



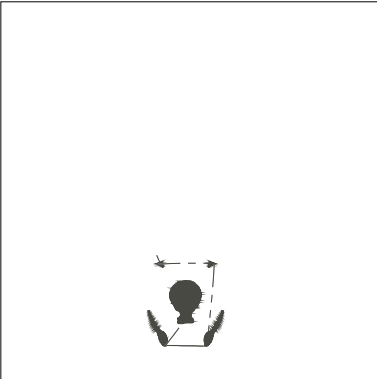
#: 7
Color:
Code: 4
Brand: Wilcom
Stitches: 216
Thread Used: 0.86m



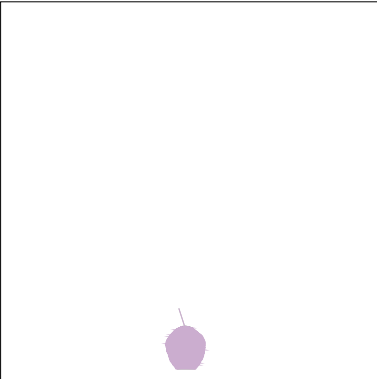
#: 8
Color:
Code: 1037
Brand: Madeira Classic 40
Stitches: 1022
Thread Used: 4.62m



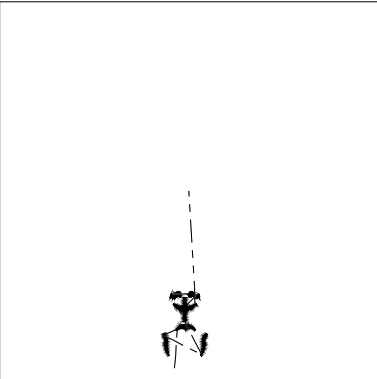
#: 9
Color: White
Code: 15
Brand: Wilcom
Stitches: 36
Thread Used: 0.12m



#: 10
Color:
Code: 1665
Brand: Madeira PolyNeon 40
Stitches: 705
Thread Used: 3.42m

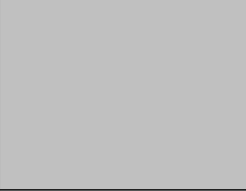


#: 11
Color:
Code: 1911
Brand: Madeira PolyNeon 40
Stitches: 384
Thread Used: 2.36m



#: 12
Color:
Code: 4
Brand: Wilcom
Stitches: 466
Thread Used: 1.60m

	Machine:	Tajima	Left:	62.7 mm
	Color changes:	11	Right:	62.7 mm
	Stops:	12	Up:	71.7 mm
	Trims:	50	Down:	71.7 mm
	Max Stitch:	8.0 mm	EndX:	0.0 mm
	Min Stitch:	0.2 mm	EndY:	0.0 mm
	Max Jump:	6.7 mm	Total Bobbin:	33.52m
	Fabric:	Pure Cotton		
	Required Stabilizer:	Topping:		
		Backing: Tear Away x 2		

Colorway			Colorway 1
Background			
Stop	Color	Stitches	
1	4	3755	4 Wilcom
2	2	2322	1037 Madeira Classic 40
3	5	5112	1255 Madeira Classic 40
4	6	2486	1973 Madeira PolyNeon 40
5	7	2065	15 White Wilcom
6	6	162	1973 Madeira PolyNeon 40
7	4	216	4 Wilcom
8	2	1022	1037 Madeira Classic 40
9	7	36	15 White Wilcom
10	1	705	1665 Madeira PolyNeon 40
11	3	384	1911 Madeira PolyNeon 40
12	4	466	4 Wilcom

Machine: Tajima

Color changes: 11

Stops: 12

Trims: 55

Fabric: Pure Cotton

Required Stabilizer: Topping:
Backing: Tear Away x 2

Left: 108.4 mm

Right: 108.4 mm

Up: 123.7 mm

Down: 123.7 mm

EndX: 0.0 mm

EndY: 0.0 mm

Max Stitch: 12.0 mm

Min Stitch: 0.2 mm

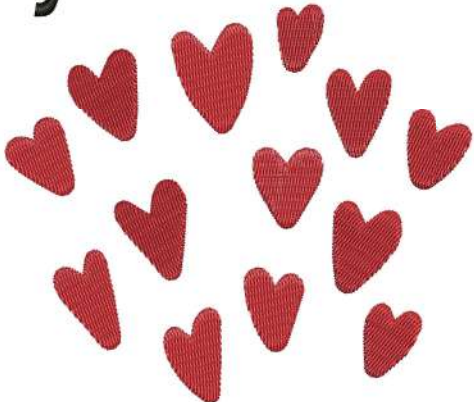
Max Jump: 7.0 mm

Total Bobbin: 92.62m

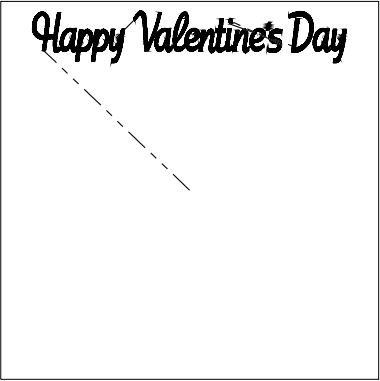
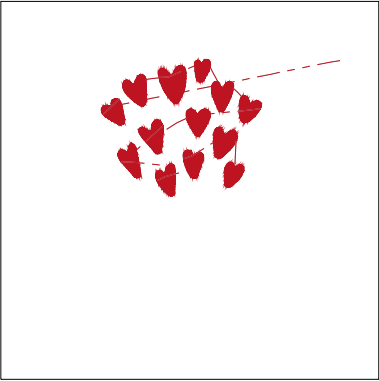
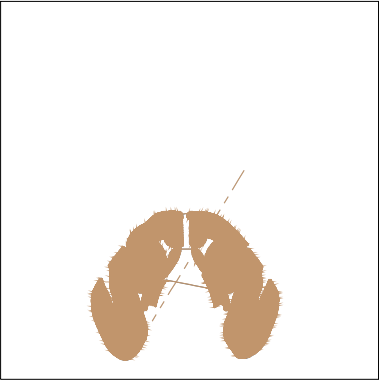
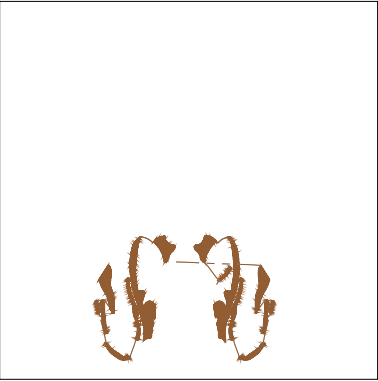
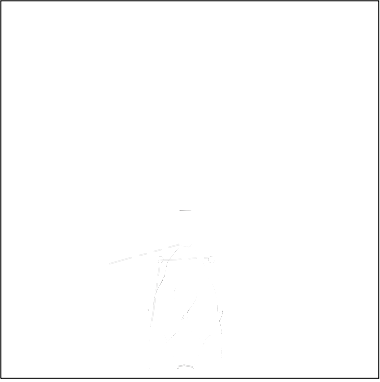
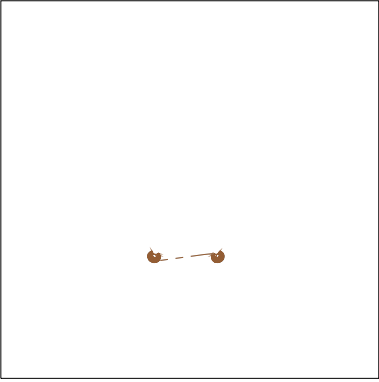
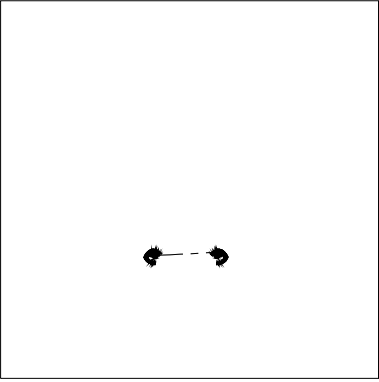
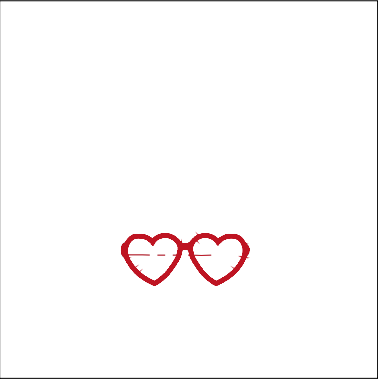
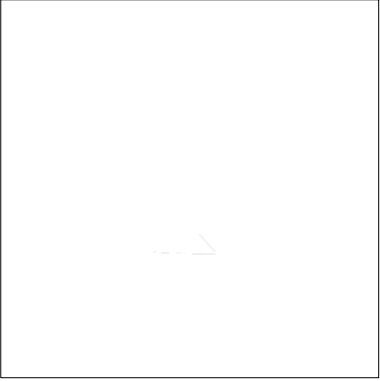
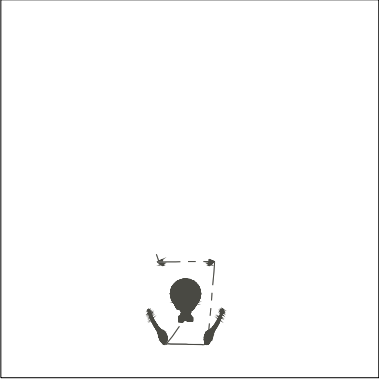
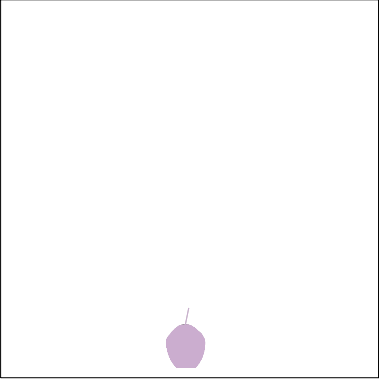
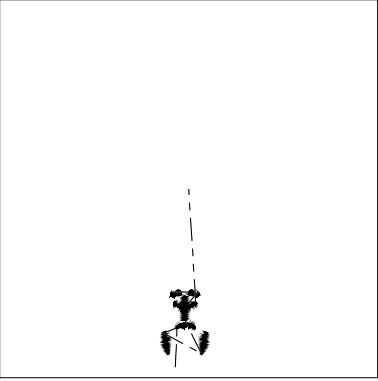
Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	4	■	6517	4	Wilcom
2.	2	■	5569	1037	Madeira Classic 40
3.	5	■	12492	1255	Madeira Classic 40
4.	6	■	4864	1973	Madeira PolyNeon 40
5.	7	□	4884 White	15	Wilcom
6.	6	■	260	1973	Madeira PolyNeon 40
7.	4	■	360	4	Wilcom
8.	2	■	1710	1037	Madeira Classic 40
9.	7	□	57 White	15	Wilcom
10.	1	■	1465	1665	Madeira PolyNeon 40
11.	3	■	985	1911	Madeira PolyNeon 40
12.	4	■	779	4	Wilcom

Happy Valentine's Day





			
#: 1 Color: Code: 4 Brand: Wilcom Stitches: 6517 Thread Used: 35.79m	#: 2 Color: Code: 1037 Brand: Madeira Classic 40 Stitches: 5569 Thread Used: 33.21m	#: 3 Color: Code: 1255 Brand: Madeira Classic 40 Stitches: 12492 Thread Used: 79.60m	#: 4 Color: Code: 1973 Brand: Madeira PolyNeon 40 Stitches: 4864 Thread Used: 25.16m
			
#: 5 Color: White Code: 15 Brand: Wilcom Stitches: 4884 Thread Used: 30.77m	#: 6 Color: Code: 1973 Brand: Madeira PolyNeon 40 Stitches: 260 Thread Used: 1.28m	#: 7 Color: Code: 4 Brand: Wilcom Stitches: 360 Thread Used: 1.87m	#: 8 Color: Code: 1037 Brand: Madeira Classic 40 Stitches: 1710 Thread Used: 10.14m
			
#: 9 Color: White Code: 15 Brand: Wilcom Stitches: 57 Thread Used: 0.20m	#: 10 Color: Code: 1665 Brand: Madeira PolyNeon 40 Stitches: 1465 Thread Used: 8.45m	#: 11 Color: Code: 1911 Brand: Madeira PolyNeon 40 Stitches: 985 Thread Used: 6.53m	#: 12 Color: Code: 4 Brand: Wilcom Stitches: 779 Thread Used: 3.19m

		Machine: Tajima	Left: 108.4 mm
		Color changes: 11	Right: 108.4 mm
		Stops: 12	Up: 123.7 mm
		Trims: 55	Down: 123.7 mm
		Max Stitch: 12.0 mm	EndX: 0.0 mm
		Min Stitch: 0.2 mm	EndY: 0.0 mm
		Max Jump: 7.0 mm	Total Bobbin: 92.62m
		Fabric: Pure Cotton	
		Required Stabilizer: Topping:	
		Backing: Tear Away x 2	

Colorway			Colorway 1
Background			
Stop	Color	Stitches	
1	4	6517	4 Wilcom
2	2	5569	1037 Madeira Classic 40
3	5	12492	1255 Madeira Classic 40
4	6	4864	1973 Madeira PolyNeon 40
5	7	4884	15 White Wilcom
6	6	260	1973 Madeira PolyNeon 40
7	4	360	4 Wilcom
8	2	1710	1037 Madeira Classic 40
9	7	57	15 White Wilcom
10	1	1465	1665 Madeira PolyNeon 40
11	3	985	1911 Madeira PolyNeon 40
12	4	779	4 Wilcom