

# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: MA 137 4x4

Colorway: Colorway 1

Stitches: 13679  
Colors: 8  
Height: 97.2 mm  
Width: 61.2 mm  
Zoom: 1:1



Machine: Tajima  
Color changes: 7  
Stops: 8  
Trims: 21  
Left: 30.6 mm  
Right: 30.6 mm  
Up: 48.6 mm  
Down: 48.6 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 7.0 mm  
Min Stitch: 0.2 mm  
Max Jump: 7.2 mm  
Total Bobbin: 21.94m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	3	■ 647		1650	Madeira PolyNeon 40
2.	2	■ 1875		1146	Madeira Classic 40
3.	4	■ 1343		1037	Madeira Classic 40
4.	6	□ 1278	White	13	Default
5.	5	■ 1461		1971	Madeira PolyNeon 40
6.	8	■ 198		1826	Madeira PolyNeon 40
7.	1	■ 6554	Dark Green	1	Default
8.	7	■ 321		1127	Madeira Classic 40



# Production Worksheet

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Design: MA 137 5x7

Colorway: Colorway 1

Stitches: 30254

Colors: 8

Height: 177.2 mm

Width: 111.5 mm

Zoom: 1.14



Machine: Tajima  
Color changes: 7  
Stops: 8  
Trims: 23  
Left: 55.8 mm  
Right: 55.8 mm  
Up: 88.6 mm  
Down: 88.6 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 9.4 mm  
Min Stitch: 0.3 mm  
Max Jump: 6.7 mm  
Total Bobbin: 65.69m

### Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	3	■	1364	1189	Madeira Classic 40
2.	2	■	5299	1146	Madeira Classic 40
3.	4	■	3497	1037	Madeira Classic 40
4.	6	□	3187 White	13	Default
5.	5	■	3872	1068	Madeira Classic 40
6.	8	■	416	1135	Madeira Classic 40
7.	1	■	11970 Dark Green	1	Default
8.	7	■	647	1127	Madeira Classic 40



# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: MA 137 10x10

Colorway: Colorway 1

Stitches: 50236  
Colors: 8  
Height: 252.1 mm  
Width: 158.2 mm  
Zoom: 0.78



Machine: Tajima  
Color changes: 7  
Stops: 8  
Trims: 23  
Left: 79.1 mm  
Right: 79.1 mm  
Up: 126.1 mm  
Down: 126.1 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 10.2 mm  
Min Stitch: 0.3 mm  
Max Jump: 7.3 mm  
Total Bobbin: 126.86m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	3	■ 2221		1650	Madeira PolyNeon 40
2.	2	■ 9993		1146	Madeira Classic 40
3.	4	■ 6420		1037	Madeira Classic 40
4.	6	□ 5802	White	13	Default
5.	5	■ 7054		1971	Madeira PolyNeon 40
6.	8	■ 650		1826	Madeira PolyNeon 40
7.	1	■ 17287	Dark Green	1	Default
8.	7	■ 807		1127	Madeira Classic 40