

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: CR 230 4x4

Colorway: Colorway 1

Stitches: 4988
 Colors: 9
 Height: 71.7 mm
 Width: 97.0 mm
 Zoom: 1:1



Machine: Tajima
 Color changes: 11
 Stops: 12
 Trims: 26
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 35.9 mm
 Down: 35.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 7.0 mm
 Min Stitch: 0.0 mm
 Max Jump: 7.5 mm
 Total Bobbin: 7.65m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	5	■	121	1361	Madeira Classic 40
2.	7	■	752	1626	Madeira PolyNeon 40
3.	2	■	1531	1990	Madeira PolyNeon 40
4.	1	■	492	1624	Madeira PolyNeon 40
5.	3	■	544	1907	Madeira PolyNeon 40
6.	8	■	343	1816	Madeira PolyNeon 40
7.	3	■	47	1907	Madeira PolyNeon 40
8.	9	■	19	1837	Madeira PolyNeon 40
9.	4	■	58	4	Wilcom
10.	6	■	176	6	Wilcom
11.	5	■	465	1361	Madeira Classic 40
12.	4	■	438	4	Wilcom



Production Worksheet

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Design: CR 230 5x7

Colorway: Colorway 1

Stitches: 10882

Colors: 9

Height: 127.2 mm

Width: 171.3 mm

Zoom: 0.72



Machine: Tajima
 Color changes: 11
 Stops: 12
 Trims: 26
 Left: 85.6 mm
 Right: 85.6 mm
 Up: 63.6 mm
 Down: 63.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max Jump: 7.8 mm
 Total Bobbin: 21.64m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	5	■ 237		1361	Madeira Classic 40
2.	7	■ 1789		1626	Madeira PolyNeon 40
3.	2	■ 3715		1990	Madeira PolyNeon 40
4.	1	■ 1010		1624	Madeira PolyNeon 40
5.	3	■ 1118		1907	Madeira PolyNeon 40
6.	8	■ 670		1816	Madeira PolyNeon 40
7.	3	■ 74		1907	Madeira PolyNeon 40
8.	9	■ 29		1837	Madeira PolyNeon 40
9.	4	■ 94		4	Wilcom
10.	6	■ 375		6	Wilcom
11.	5	■ 1020		1361	Madeira Classic 40
12.	4	■ 749		4	Wilcom



Production Worksheet

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Design: CR 230 10x10
 Colorway: Colorway 1

Stitches: 19173
 Colors: 9
 Height: 184.0 mm
 Width: 247.9 mm
 Zoom: 0.50



Machine: Tajima
 Color changes: 11
 Stops: 12
 Trims: 26
 Left: 124.0 mm
 Right: 124.0 mm
 Up: 92.0 mm
 Down: 92.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 9.5 mm
 Min Stitch: 0.0 mm
 Max Jump: 8.3 mm
 Total Bobbin: 43.48m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	5	■ 414		1361	Madeira Classic 40
2.	7	■ 3271		1626	Madeira PolyNeon 40
3.	2	■ 6911		1990	Madeira PolyNeon 40
4.	1	■ 1699		1624	Madeira PolyNeon 40
5.	3	■ 1926		1907	Madeira PolyNeon 40
6.	8	■ 1121		1816	Madeira PolyNeon 40
7.	3	■ 116		1907	Madeira PolyNeon 40
8.	9	■ 37		1837	Madeira PolyNeon 40
9.	4	■ 143		4	Wilcom
10.	6	■ 645		6	Wilcom
11.	5	■ 1818		1361	Madeira Classic 40
12.	4	■ 1070		4	Wilcom

