

Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: 15 TN 4x4

Colorway: Colorway 1

Stitches: 18541
 Colors: 13
 Height: 92.2 mm
 Width: 97.5 mm
 Zoom: 1:1



Machine: Tajima
 Color changes: 23
 Stops: 24
 Trims: 70
 Left: 48.8 mm
 Right: 48.8 mm
 Up: 46.1 mm
 Down: 46.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 11.9 mm
 Min Stitch: 0.0 mm
 Max Jump: 7.0 mm
 Total Bobbin: 22.12m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	9	923		1951	Madeira PolyNeon 40
2.	7	1136		1180	Madeira Classic 40
3.	11	238		1222	Madeira Classic 40
4.	10	484		1365	Madeira Classic 40
5.	2	405		1093	Madeira Classic 40
6.	3	430		1674	Madeira PolyNeon 40
7.	6	296	White	9	Default
8.	13	786		1792	Madeira PolyNeon 40
9.	8	764		1070	Madeira Classic 40
10.	4	1070		1850	Madeira PolyNeon 40
11.	1	389		1301	Madeira Classic 40
12.	6	335	White	9	Default
13.	5	3275	Black	8	Default
14.	7	919		1180	Madeira Classic 40
15.	9	453		1951	Madeira PolyNeon 40
16.	8	227		1070	Madeira Classic 40
17.	12	1561		1921	Madeira PolyNeon 40
18.	7	12		1180	Madeira Classic 40
19.	11	205		1222	Madeira Classic 40
20.	10	58		1365	Madeira Classic 40
21.	3	124		1674	Madeira PolyNeon 40
22.	6	856	White	9	Default
23.	5	3340	Black	8	Default
24.	1	253		1301	Madeira Classic 40



Production Worksheet

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Design: 15 TN 5x7

Colorway: Colorway 1

Stitches: 26291

Colors: 13

Height: 124.5 mm

Width: 131.7 mm

Zoom: 0.93



Machine: Tajima
 Color changes: 23
 Stops: 24
 Trims: 74
 Left: 65.8 mm
 Right: 65.8 mm
 Up: 62.2 mm
 Down: 62.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 11.5 mm
 Min Stitch: 0.0 mm
 Max Jump: 8.2 mm
 Total Bobbin: 35.60m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	9	1435		1951	Madeira PolyNeon 40
2.	7	1731		1180	Madeira Classic 40
3.	11	383		1222	Madeira Classic 40
4.	10	715		1365	Madeira Classic 40
5.	2	611		1093	Madeira Classic 40
6.	3	642		1674	Madeira PolyNeon 40
7.	6	475	White	9	Default
8.	13	1143		1792	Madeira PolyNeon 40
9.	8	1162		1070	Madeira Classic 40
10.	4	1614		1850	Madeira PolyNeon 40
11.	1	574		1101	Madeira Classic 40
12.	6	438	White	9	Default
13.	5	4468	Black	8	Default
14.	7	1330		1180	Madeira Classic 40
15.	9	636		1951	Madeira PolyNeon 40
16.	8	351		1070	Madeira Classic 40
17.	12	2369		1921	Madeira PolyNeon 40
18.	7	12		1180	Madeira Classic 40
19.	11	305		1222	Madeira Classic 40
20.	10	84		1365	Madeira Classic 40
21.	3	169		1674	Madeira PolyNeon 40
22.	6	1115	White	9	Default
23.	5	4215	Black	8	Default
24.	1	312		1101	Madeira Classic 40



Production Worksheet

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Design: 15 TN 10x12
 Colorway: Colorway 1

Stitches: 77658
 Colors: 13
 Height: 253.6 mm
 Width: 267.8 mm
 Zoom: 0.45



Machine: Tajima
 Color changes: 21
 Stops: 22
 Trims: 80
 Left: 133.6 mm
 Right: 134.2 mm
 Up: 125.4 mm
 Down: 128.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Max Stitch: 8.2 mm
 Min Stitch: 0.0 mm
 Max Jump: 10.9 mm
 Total Bobbin: 128.58m



Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	9	3683		1951	Madeira PolyNeon 40
2.	11	1151		1222	Madeira Classic 40
3.	7	4309		1180	Madeira Classic 40
4.	10	1809		1365	Madeira Classic 40
5.	2	2202		1093	Madeira Classic 40
6.	3	1899		1674	Madeira PolyNeon 40
7.	13	2764		1792	Madeira PolyNeon 40
8.	8	2997		1070	Madeira Classic 40
9.	4	3596		1850	Madeira PolyNeon 40
10.	1	1432		1301	Madeira Classic 40
11.	6	2747	White	9	Default
12.	5	15700	Black	8	Default
13.	1	1202		1301	Madeira Classic 40
14.	12	7183		1921	Madeira PolyNeon 40
15.	8	737		1070	Madeira Classic 40
16.	7	3990		1180	Madeira Classic 40
17.	11	568		1222	Madeira Classic 40
18.	9	1598		1951	Madeira PolyNeon 40
19.	3	617		1674	Madeira PolyNeon 40
20.	10	147		1365	Madeira Classic 40
21.	6	2357	White	9	Default
22.	5	14968	Black	8	Default