

# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: CR 509 2x2  
 Colorway: Colorway 1

Stitches: 3494  
 Colors: 5  
 Height: 50.3 mm  
 Width: 37.2 mm  
 Zoom: 1:1



Machine: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 18  
 Left: 18.6 mm  
 Right: 18.6 mm  
 Up: 25.1 mm  
 Down: 25.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 9.3 mm  
 Min Stitch: 0.3 mm  
 Max Jump: 6.5 mm  
 Total Bobbin: 5.54m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	193		1972	Madeira PolyNeon 40
2.	2	1099		1623	Madeira PolyNeon 40
3.	5	115	White	15	Wilcom
4.	3	527		1753	Madeira PolyNeon 40
5.	4	1558		13	Wilcom



# Production Worksheet

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Design: CR 509 4x4  
 Colorway: Colorway 1

Stitches: 8024  
 Colors: 5  
 Height: 97.3 mm  
 Width: 71.9 mm  
 Zoom: 1:1



Machine: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 18  
 Left: 35.9 mm  
 Right: 35.9 mm  
 Up: 48.6 mm  
 Down: 48.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 6.6 mm  
 Min Stitch: 0.3 mm  
 Max Jump: 6.9 mm  
 Total Bobbin: 18.09m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	450		1972	Madeira PolyNeon 40
2.	2	3369		1623	Madeira PolyNeon 40
3.	5	298	White	15	Wilcom
4.	3	1034		1753	Madeira PolyNeon 40
5.	4	2871		13	Wilcom



# Production Worksheet

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Design: CR 509 6x6  
 Colorway: Colorway 1

Stitches: 14816  
 Colors: 5  
 Height: 148.4 mm  
 Width: 109.5 mm  
 Zoom: 1.14



Machine: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 18  
 Left: 54.7 mm  
 Right: 54.7 mm  
 Up: 74.2 mm  
 Down: 74.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 7.9 mm  
 Min Stitch: 0.3 mm  
 Max Jump: 7.3 mm  
 Total Bobbin: 40.13m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	833		1972	Madeira PolyNeon 40
2.	2	7193		1623	Madeira PolyNeon 40
3.	5	612	White	15	Wilcom
4.	3	1843		1753	Madeira PolyNeon 40
5.	4	4333		13	Wilcom

