

# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: OCC 1 2x2  
Colorway: Colorway 1

Stitches: 7581  
Colors: 6  
Height: 51.1 mm  
Width: 44.0 mm  
Zoom: 1:1



Machine: Tajima  
Color changes: 6  
Stops: 7  
Trims: 11  
Left: 22.0 mm  
Right: 22.0 mm  
Up: 25.6 mm  
Down: 25.6 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 10.7 mm  
Min Stitch: 0.3 mm  
Max Jump: 6.6 mm  
Total Bobbin: 12.26m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	2	■ 1200		1166	Madeira Classic 40
2.	4	■ 569	Black	14	Default
3.	6	■ 459		1040	Madeira Classic 40
4.	5	■ 1280		1017	Madeira Classic 40
5.	3	□ 495	White	13	Default
6.	1	■ 688		1051	Madeira Classic 40
7.	4	■ 2888	Black	14	Default



# Production Worksheet

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Design: OCC 1 2,5x2,5

Colorway: Colorway 1

Stitches: 10171  
Colors: 6  
Height: 64.1 mm  
Width: 55.2 mm  
Zoom: 1:1



Machine: Tajima  
Color changes: 6  
Stops: 7  
Trims: 12  
Left: 27.6 mm  
Right: 27.6 mm  
Up: 32.0 mm  
Down: 32.0 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 9.2 mm  
Min Stitch: 0.3 mm  
Max Jump: 6.6 mm  
Total Bobbin: 18.47m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	2	■ 1649		1166	Madeira Classic 40
2.	4	■ 702	Black	14	Default
3.	6	■ 620		1040	Madeira Classic 40
4.	5	■ 1838		1017	Madeira Classic 40
5.	3	□ 676	White	13	Default
6.	1	■ 894		1051	Madeira Classic 40
7.	4	■ 3790	Black	14	Default



# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: OCC 1 3x3  
 Colorway: Colorway 1

Stitches: 12872  
 Colors: 6  
 Height: 76.5 mm  
 Width: 65.8 mm  
 Zoom: 1:1



Machine: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 12  
 Left: 32.9 mm  
 Right: 32.9 mm  
 Up: 38.3 mm  
 Down: 38.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 11.0 mm  
 Min Stitch: 0.2 mm  
 Max Jump: 7.0 mm  
 Total Bobbin: 25.40m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	2	■ 2246		1166	Madeira Classic 40
2.	4	■ 835	Black	14	Default
3.	6	■ 797		1040	Madeira Classic 40
4.	5	■ 2478		1017	Madeira Classic 40
5.	3	□ 912	White	13	Default
6.	1	■ 1136		1051	Madeira Classic 40
7.	4	■ 4466	Black	14	Default



# Production Worksheet

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Design: OCC 1 4x4

Colorway: Colorway 1

Stitches: 17751  
Colors: 6  
Height: 97.3 mm  
Width: 83.7 mm  
Zoom: 1:1



Machine: Tajima  
Color changes: 6  
Stops: 7  
Trims: 12  
Left: 41.9 mm  
Right: 41.9 mm  
Up: 48.7 mm  
Down: 48.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 7.8 mm  
Min Stitch: 0.3 mm  
Max Jump: 6.8 mm  
Total Bobbin: 39.35m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	2	■ 3289		1166	Madeira Classic 40
2.	4	■ 1062	Black	14	Default
3.	6	■ 1147		1040	Madeira Classic 40
4.	5	■ 3720		1017	Madeira Classic 40
5.	3	□ 1356	White	13	Default
6.	1	■ 1544		1051	Madeira Classic 40
7.	4	■ 5631	Black	14	Default





# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: OCC 1 5x5  
Colorway: Colorway 1

Stitches: 25349  
Colors: 6  
Height: 125.3 mm  
Width: 107.8 mm  
Zoom: 1:1



Machine: Tajima  
Color changes: 6  
Stops: 7  
Trims: 12  
Left: 53.9 mm  
Right: 53.9 mm  
Up: 62.7 mm  
Down: 62.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Max Stitch: 10.0 mm  
Min Stitch: 0.4 mm  
Max Jump: 7.0 mm  
Total Bobbin: 62.90m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	2	■ 4980		1166	Madeira Classic 40
2.	4	■ 1357	Black	14	Default
3.	6	■ 1697		1040	Madeira Classic 40
4.	5	■ 5838		1017	Madeira Classic 40
5.	3	□ 2110	White	13	Default
6.	1	■ 2240		1051	Madeira Classic 40
7.	4	■ 7125	Black	14	Default

