

**Production Worksheet**

Wilcom EmbroideryStudio – Level 3 Advanced



Design: ES 151 4x4  
 Colorway: Colorway 1

Stitches: 19831  
 Colors: 7  
 Height: 92.2 mm  
 Width: 96.9 mm  
 Zoom: 1:1



Machine: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 50  
 Left: 48.4 mm  
 Right: 48.4 mm  
 Up: 46.1 mm  
 Down: 46.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 10.7 mm  
 Min Stitch: 0.0 mm  
 Max Jump: 7.2 mm  
 Total Bobbin: 21.14m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	642		1104	Madeira Classic 40
2.	6	1688		1248	Madeira Classic 40
3.	3	2200		1648	Madeira PolyNeon 40
4.	4	4398		1308	Madeira Classic 40
5.	2	971		1798	Madeira PolyNeon 40
6.	7	1941		13	Wilcom
7.	5	1979		1060	Madeira Classic 40
8.	3	4324		1648	Madeira PolyNeon 40
9.	2	1686		1798	Madeira PolyNeon 40



**Production Worksheet**

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Design: ES 151 5x7  
 Colorway: Colorway 1

Stitches: 27567  
 Colors: 7  
 Height: 124.5 mm  
 Width: 131.1 mm  
 Zoom: 0.95



Machine: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 51  
 Left: 65.5 mm  
 Right: 65.5 mm  
 Up: 62.3 mm  
 Down: 62.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 11.5 mm  
 Min Stitch: 0.0 mm  
 Max Jump: 7.8 mm  
 Total Bobbin: 34.58m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	954		1104	Madeira Classic 40
2.	6	2256		1248	Madeira Classic 40
3.	3	2879		1648	Madeira PolyNeon 40
4.	4	6716		1308	Madeira Classic 40
5.	2	1431		1798	Madeira PolyNeon 40
6.	7	2470		13	Wilcom
7.	5	2600		1060	Madeira Classic 40
8.	3	6017		1648	Madeira PolyNeon 40
9.	2	2242		1798	Madeira PolyNeon 40



# Production Worksheet

Wilcom EmbroideryStudio – Level 3 Advanced



Design: ES 151 10x10  
 Colorway: Colorway 1

Stitches: 60933  
 Colors: 7  
 Height: 237.6 mm  
 Width: 250.3 mm  
 Zoom: 0.49



Machine: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 54  
 Left: 125.1 mm  
 Right: 125.2 mm  
 Up: 118.8 mm  
 Down: 118.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Max Stitch: 12.0 mm  
 Min Stitch: 0.0 mm  
 Max Jump: 7.6 mm  
 Total Bobbin: 107.57m

Stop Sequence:

#	N#	St.	Description	Code	Brand
1.	1	2561		1104	Madeira Classic 40
2.	6	5265		1248	Madeira Classic 40
3.	3	5230		1648	Madeira PolyNeon 40
4.	4	16902		1308	Madeira Classic 40
5.	2	3078		1798	Madeira PolyNeon 40
6.	7	4345		13	Wilcom
7.	5	4720		1060	Madeira Classic 40
8.	3	14682		1648	Madeira PolyNeon 40
9.	2	4148		1798	Madeira PolyNeon 40

